



Stitching Perfection

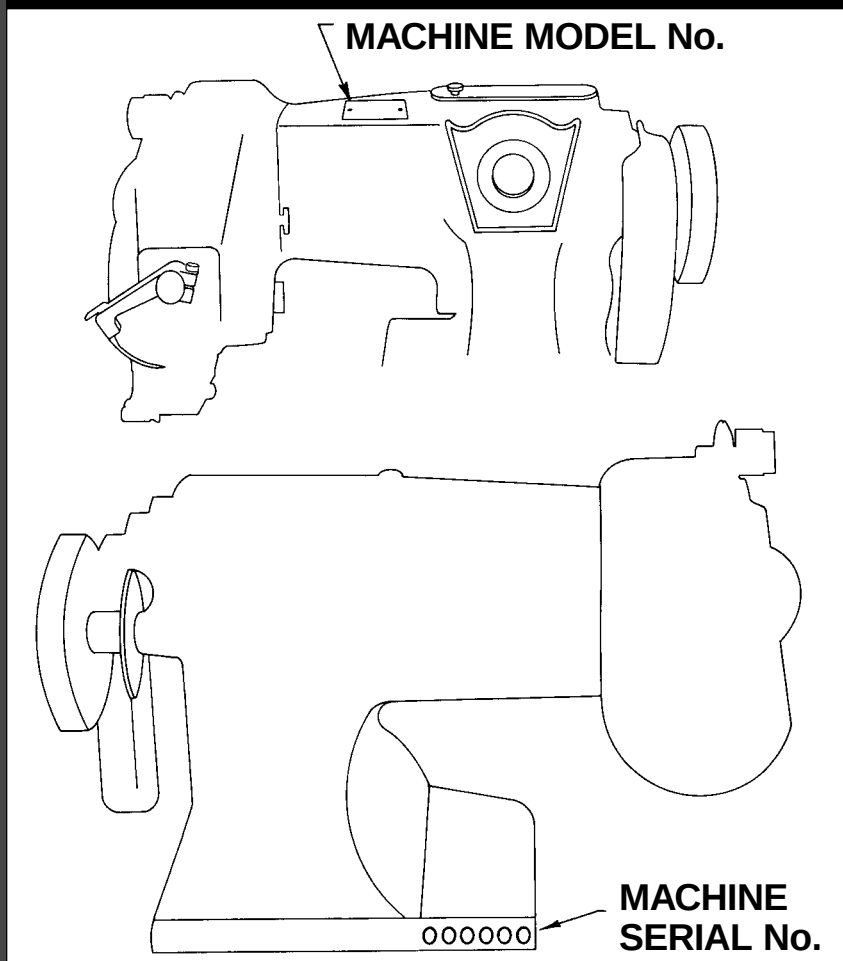
U.S. BLINDSTITCH MACHINE COMPANY

IS A DIVISION OF NEW YORK SEWING MACHINE ATTACHMENT CORP.

PARTS CATALOG

SERIES: 1118, 1099, 718, 99
STANDARD SUBCLASSES

**BE SURE TO SPECIFY MACHINE MODEL
AND SERIAL No. WHEN ORDERING PARTS**



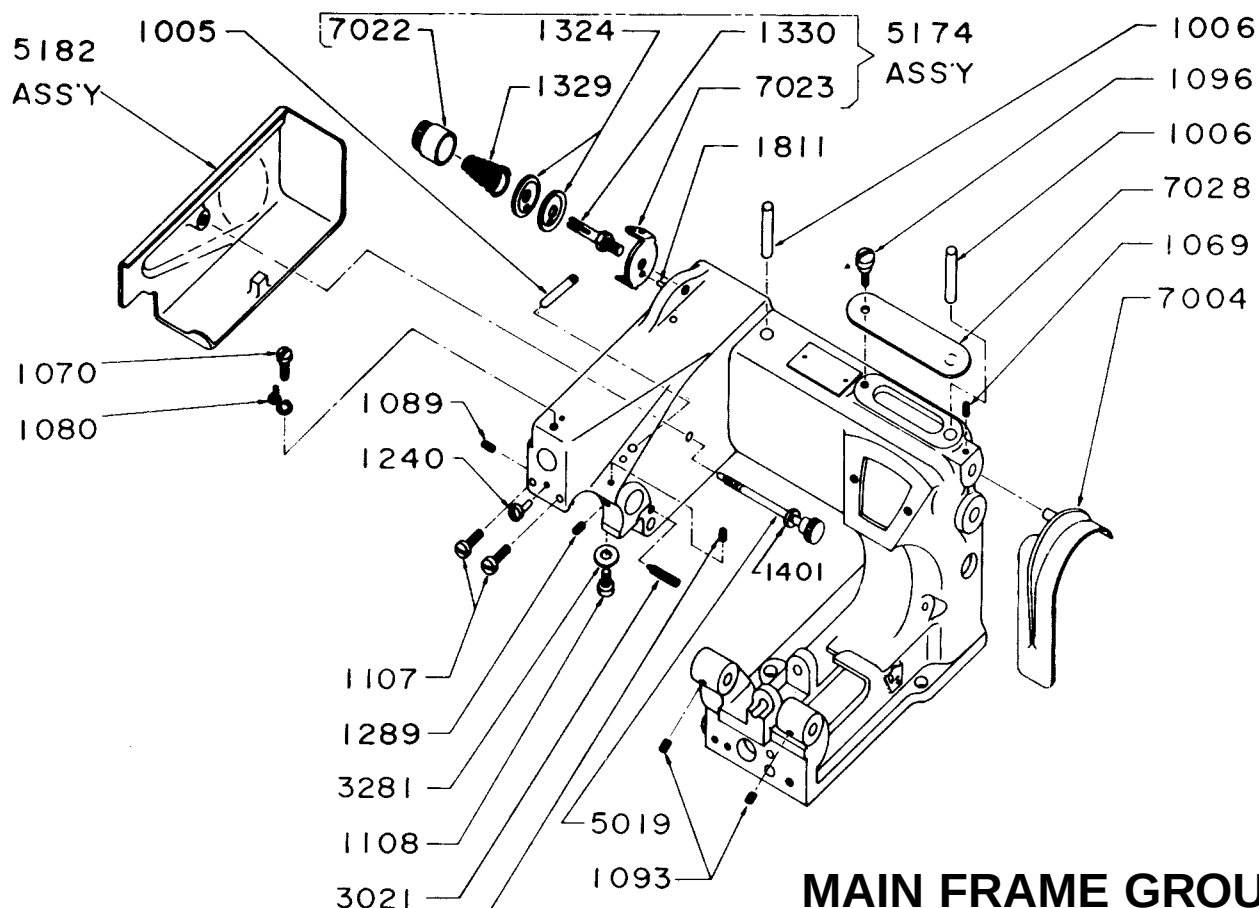
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MAIN FEED FRAME GROUP FOR 718-99

5182	Side Cover Assembly	1093	Screw, Set
1401	Washer Clamp Screw	1289	Screw, Set
5019	Screw Side Cover	1240	Pin, Presserfoot
7004	Guard, Belt	1089	Screw, Set
1069	Screw, Guard	1081	Plate, Top Cover
5174	Thread Tension Regulating Assembly	1096	Screw, Top Cover
	Consists of: 7023 Thread Guide	1107	Screw, Bridge Mounting
	1324 Disc Thread Tension	3281	Washer, Clamp Screw
	1330 Post, Thread Tension	1080	Thread Guide
	1329 Spring, Tension	1070	Screw, Thread Guide
	7022 Nut, Tension	1010	Nut
	1811 Pin, Spring	1329	Spring
3021	Screw, Feed Lever Plate	1084	Thread Guide
1005	Tube, Oil	1083	Tension Disc (2 Used)
1205	Window Plate	1082	Tension Post



MAIN FRAME GROUP

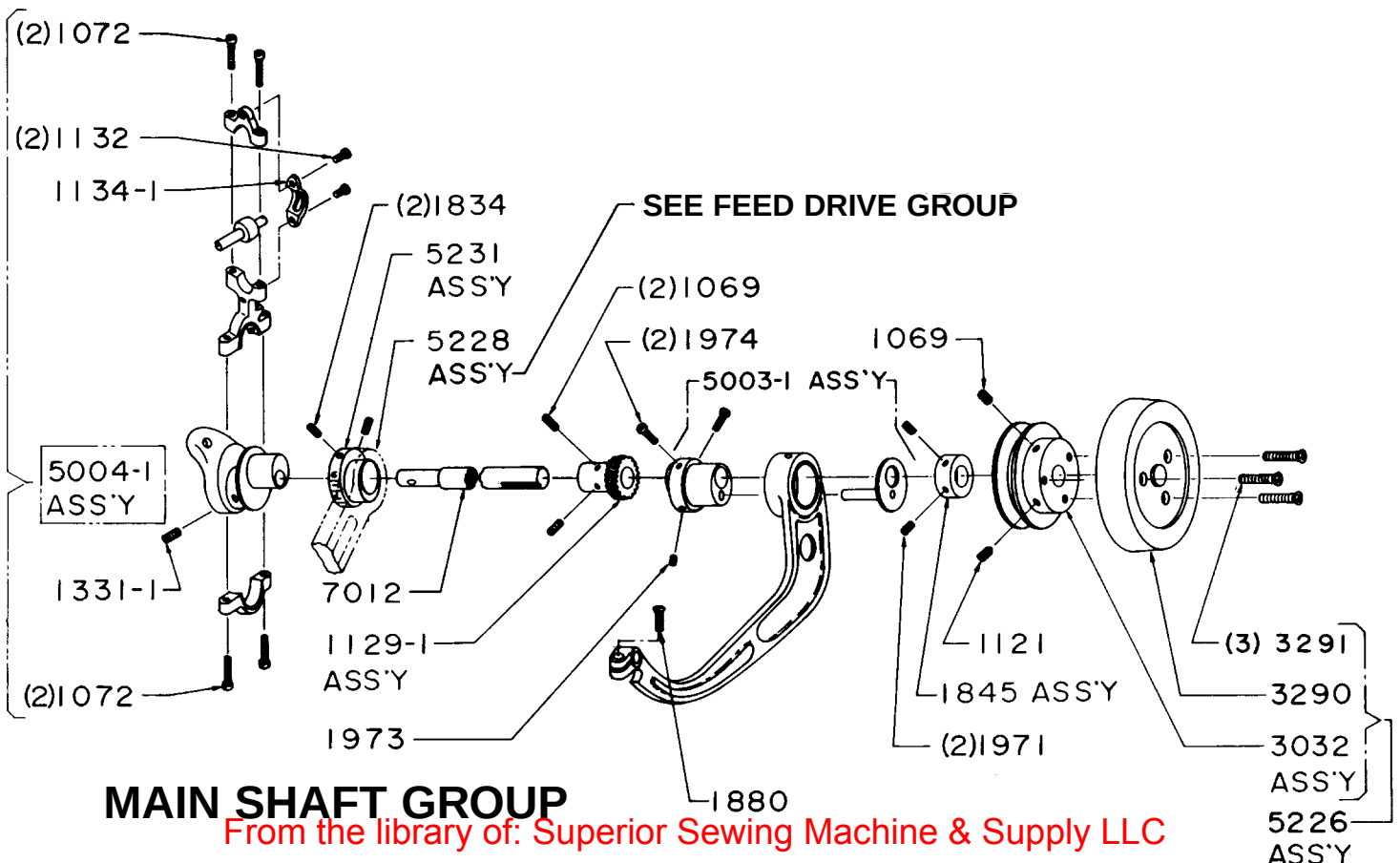
MAIN SHAFT GROUP

- 1044 MAIN SHAFT for 718 & 99 SERIES
- 7012 Main Shaft
- 5003-1* Rib Connection Lever & Eccentric Assembly
 - 1974 Screw Eccentric
 - 1973 Screw for Stud
 - 1880 Screw, Clamp
- 5004-1* Needle Connection Assembly for 99BL or 99PB-1 1288/1
 - 1072 Screw
 - 1134-1 Guard
 - 1132 Screw
 - 1132-1 Screw
- 5231 Stitch Collar Assembly, Regular
 - 1834 Set Screw

- 1129-1 Gear Spiral 2 to 1 Ratio
- 1069 Screw
- 1845 Collar Assembly
- 1971 Screw
- 5226** Handwheel Assembly
- 3290 Handwheel
- 3291 Screw
- 3032 Pulley Assembly
- 1121 Screw
- 1069 Screw

****The Following Optional Handwheel Assemblies Are Available:**

- 5188-1 Handwheel with Position Hub
- 5240 Handwheel Double Pulley Assembly
- 5253 Handwheel Double Pulley Positioner Hub Assembly Post



NEEDLE DRIVE GROUP FOR 1118, 1099, 718 & 99 SERIES

- 5082 Needle Lever Assembly
- 1076 Screw
- 3050 Screw
- 1137 Clamp
- 1234 Pin
- 1136 Lever

- 5135 Collar Assembly
- 1089 Screw
- 1095 Shaft
- 1118 Screw

NEEDLE SIZES AVAILABLE

USE GENUINE U.S. BLINDSTITCH NEEDLES FOR BEST RESULTS

Long Needles - System 251

Regular Point Needles

- 00
- 10
- 15
- 20
- 25
- 30
- 35
- 40
- 55

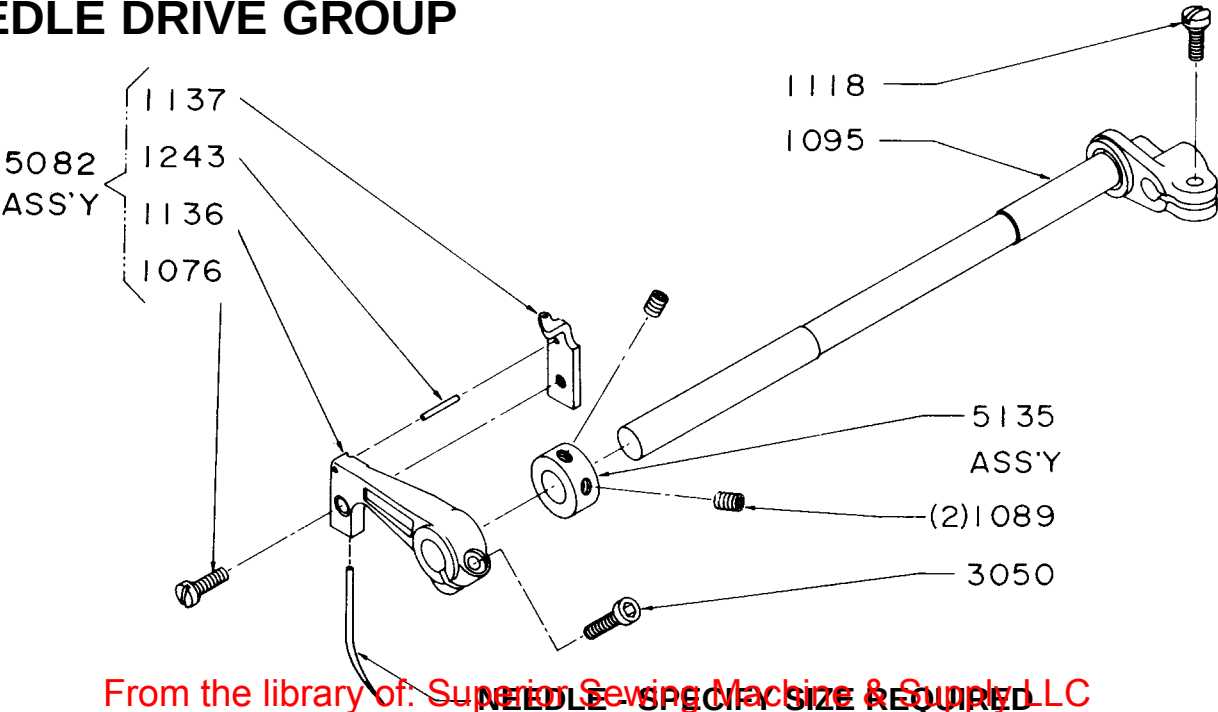
Ball Point Needles

- 10
- 15
- 20
- 25

Spear Point Sizes

- 10
- 15
- 20
- 25
- 30
- 35
- 65

NEEDLE DRIVE GROUP



FEED DRIVE GROUP FOR 99CS1HH SERIES

- 5208 Feed Lever & Stitch Collar Assembly *(Sold as Assembly only)*
- 5016 Feed Rocker Assembly
- 3019 Feed Lever Plate
- 3021 Screw - Lever Plate
- 1821 Thrust Collar Assembly
- 1870 Screw Set
- 2100* Feeder
- 1119 Feeder

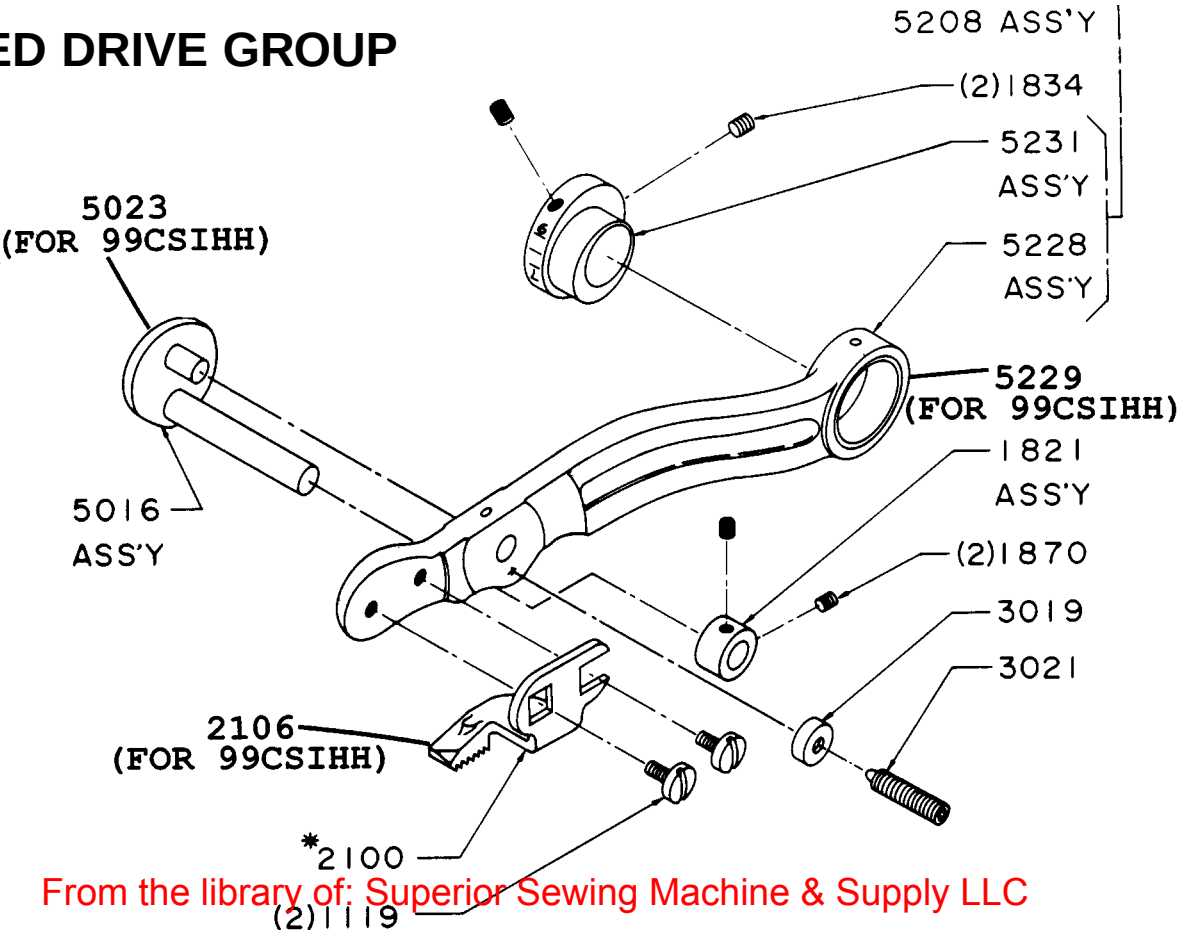
***Types Collar of Feeders Available**

- Fine 2101
- Armoloyd 2125
- Carbide 2119
- Rubber 2120

TABLE

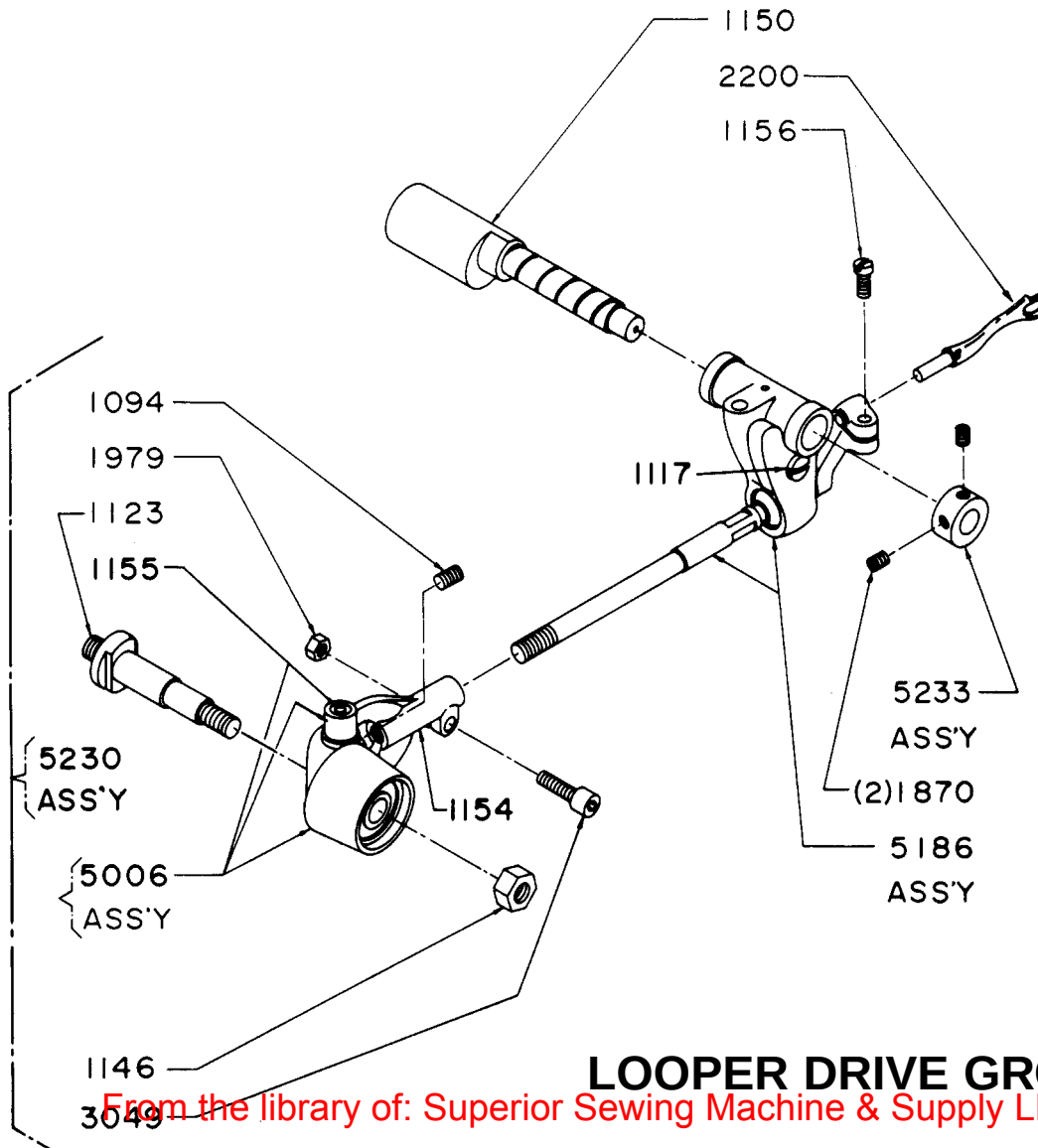
Model	Feed Rocker Assembly	Feed Lever Stitch Collar Assembly	Feed Lever Assembly	Stitch Collar Assembly	Feeder
1099-CS-1-HH	5023	5211	5229	5232	2106
B1099-CS-1-HH	5023	5211	5229	5232	2106
F1099-CS-1-HH	5023	5211	5229	5232	2106
S1099-CS-1-HH	5023	5211	5229	5232	2106
1099PBW-1	5016	5208	5228	5232	2106
1099T	5016	5208	5228	5231	2100*
1099-T-1	5023	5209	5228	5232	2106
1099-WB	5016	5208	5228	5231	2100*
1099-WB-1	5016	5208	5228	5231	2100*

FEED DRIVE GROUP



LOOPER DRIVE GROUP

Part No.	Description	Part No.	Description
2201	For 1099CS-1-HH Heavy Duty Machine Only	5213	Looper Rod & Fork Assembly Consists of:
2200	Looper	5185	Looper Rod & Ball Assembly
1150	Stud, Looper Adjustment	1154	Fork, 3049 Screw, 1979 Nut
5233	Collar Assembly	5186	Looper Rod & Carrier Assembly Consists of:
1870	Set Screw	5017	Looper Rod Carrier Assembly
5230	Looper Rod Fork, Sleeve & Stud Assembly Consists of: 1154 Fork, 1155 Pin, 3049 Screw 1979 Nut, 1123 Stud, 1146 Nut, 1094 Screw	1117	Screw,
5006	Looper Rod Sleeve Assembly (Not Sold Separately)	5185	Looper Rod & Ball Assembly
		5026	Looper Rod, Fork & Carrier Assembly Consists of: 5186 Assembly, 1154 Fork, 3049 Screw, 1979 Nut



LOOPER DRIVE GROUP

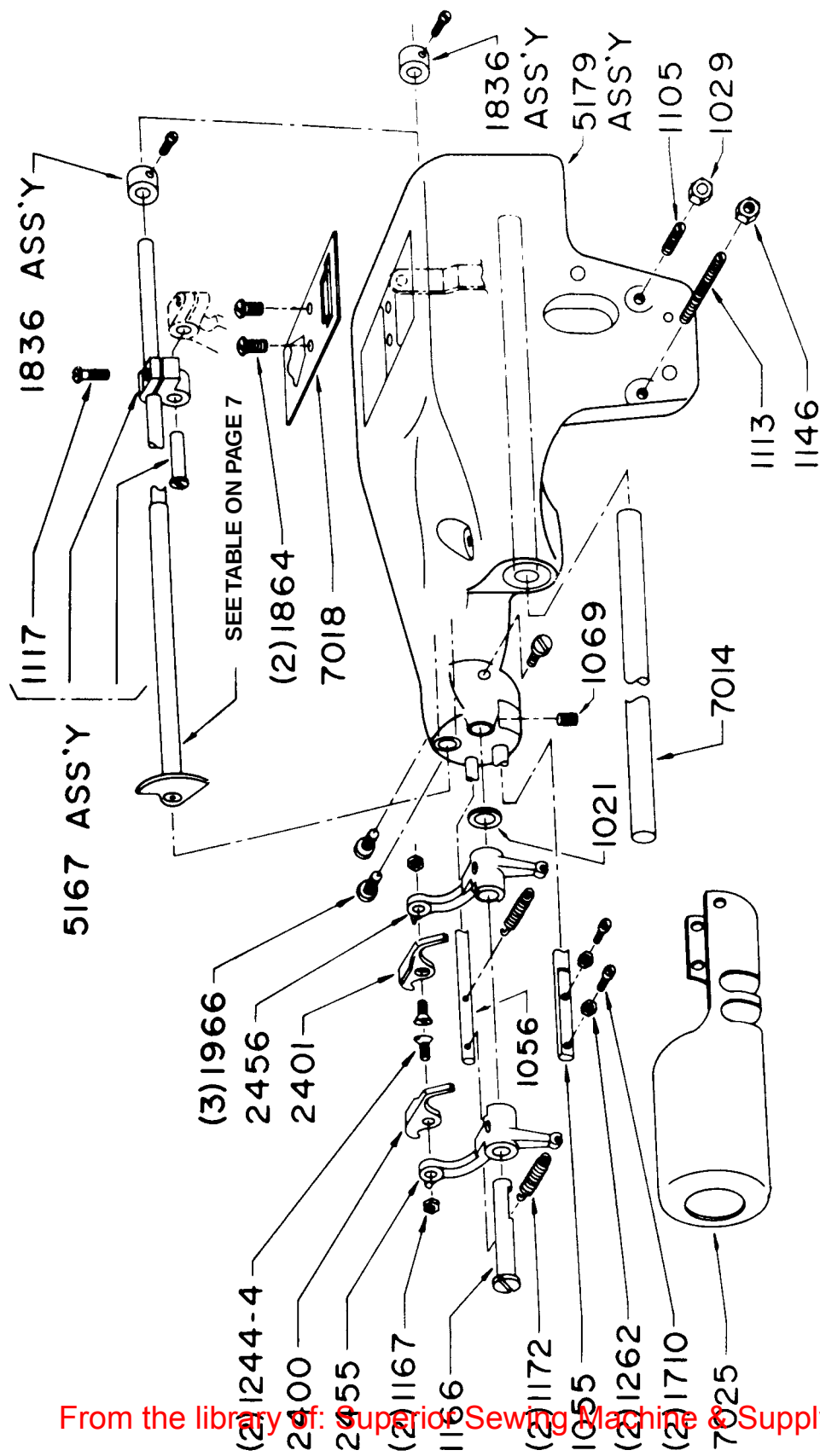
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FEED FRAME GROUP I

5179	Feed Frame Assembly	1167	Nut Platten Lock
1836	Collar Assembly	2450	Platten Bracket - Right (718-99)
1079	Set Screw	2451	Platten Bracket - Left (718-99)
5167	Rib Shaft Crank Assembly	2455	Bracket, Left Hand Platten (718CC)
1117	Screw	2456	Bracket, Right Hand Platten (718CC)
1088	Rib Shaft Bushing - Right	1166	Stud
1087	Rib Shaft Bushing - Left	1069	Screw
6001	Rib Shaft Assembly (718-1, 718-9)	1021	Spacer: 1021-1 = .010"
6007	Rib Shaft Assembly (718-2, 718-C)		1021-2 = .015", etc.
6008	Rib Shaft Assembly (718)	1172	Spring
6010	Rib Shaft Assembly (718C-6)	1710	Screw, Limit
6036	Rib Shaft Assembly (718-6)	1055	Post
7019	Plate, Window	2401	Platten Right Hand
1864	Screw, Plate	1113	Screw, Frame
1056	Post, Spring	1105	Screw, Skip Stitch Compensating
1262	Nut	7025	Cylinder
2400	Platten, Left Hand	1211	Cylinder (718-99)
1244-4	Screw, Platten	1101	Cylinder (718-C6)
1146	Nut	7014	Shaft, Rocker
1029	Nut	1205	Window Plate
1966	Screw, Cylinder	1030	Screw Window Plate Attaching
		1066	Shaft Main (718-99)

TABLE

Model	Rib Shaft Assembly	Model	Rib Shaft Assembly
1118	8008	718-99	6008
1118-C	8007	718-99	6007
1118-K	8004	718-99	6004
1118-N	8008	718-99	6008
1118-S	8000	718-99	6001
1118-1	8001	718-99	6007
1118-2	8007	718-99	6001
1118-9	8001	718-99	



FEED FRAME GROUP I

FEED FRAME GROUP I

5179	Feed Frame Assembly	2464	Platten Bracket for 99 CS118 Series
1836	Collar Assembly	See Table	Bracket, Left Hand Platten
	1079 Set Screw	See Table	Bracket, Right Hand Platten
5167	Rib Shaft Crank Assembly	See Table	Stud
	1117 Screw	1069	Set Screw
7018	Plate, Window	1021	Screw, Top Cover
1864	Screw, PLate	1107	Spacer: -1021-1 = .010"; -1021-2 = .015"; etc.
1056	Post, Spring		
**1262	Nut	See Table	Spring
See Table	Platten, Left Hand	***1710	Screw, Limit
1244-4	Screw, Platten	1055	Post
1146	Nut	See Table	Platten, Right Hand
1029	Nut	1113	Screw, Frame
See Table	Screw, Cylinder	1105	Screw
1167	Nut, Platten Lock	See Table	Cylinder
2463	Platten Bracket for 99 CS118 Series	7014	Shaft Rocker

TABLE

Model	Rib Shaft Assembly	Platten Left	Platten Right	Platten Bkt Left	Platten Bkt Right	Spring	Stud	Cylinder	Cylinder Screw
1099-CS-1-HH	8067-1	2400	2401	2473	2474	3062	1379	7025	1966
B1099-CS-1-HH	8096 Roller* 7140		2435	2473-1	2474	3065	1379-1	7025	1966
*F1099-CS-1-HH	8096	2436	2437	2482-1	2481-1	1172	1379-1	-	-
			Pin 3013	Pin 3013	4 Required				
***S1099-CS-1-HH	8096	2422	2423	2482-1	2481-1	1172	1379	7025	1966
			Pin 3013	Pin 3013	4 Required				

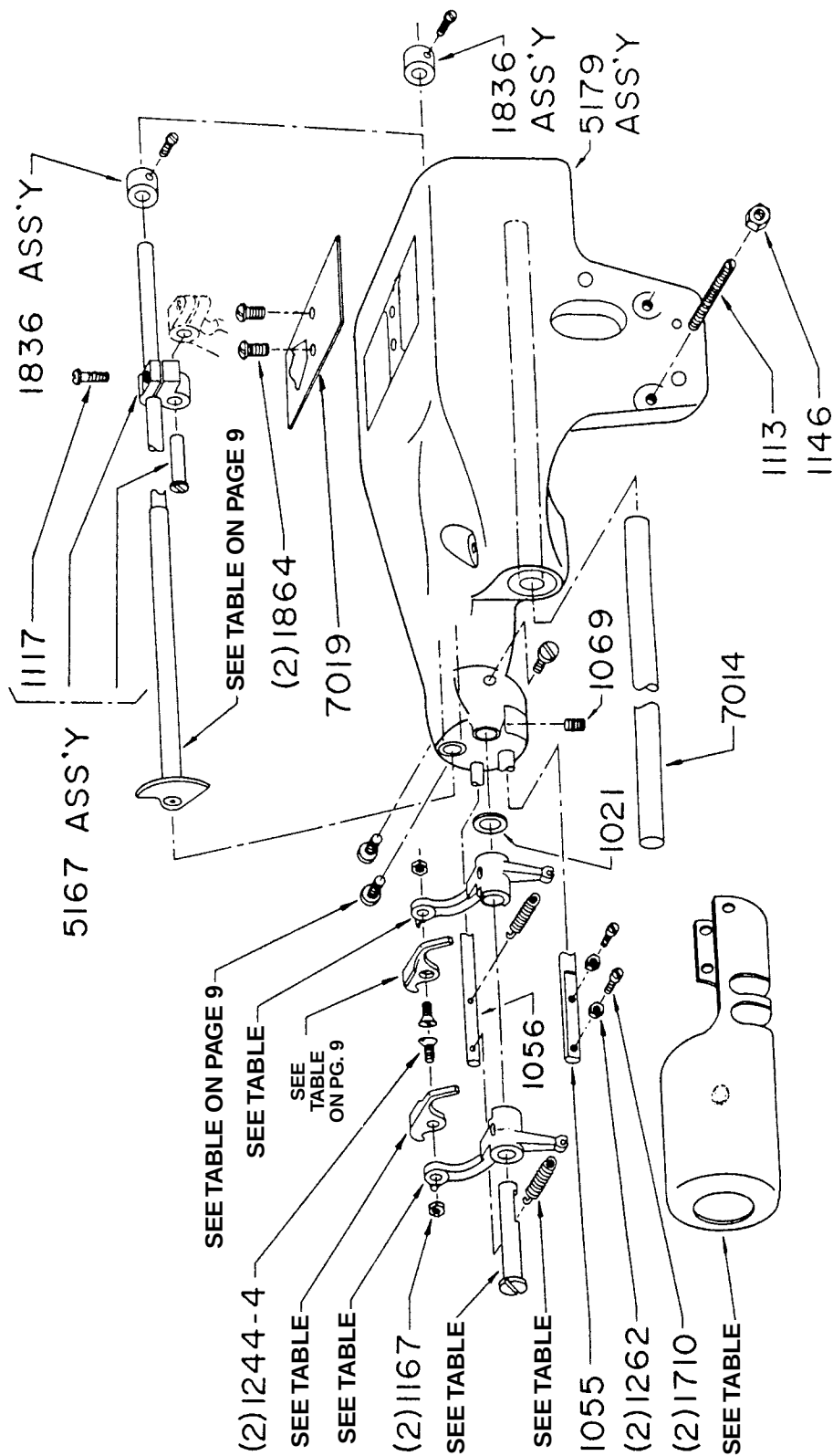
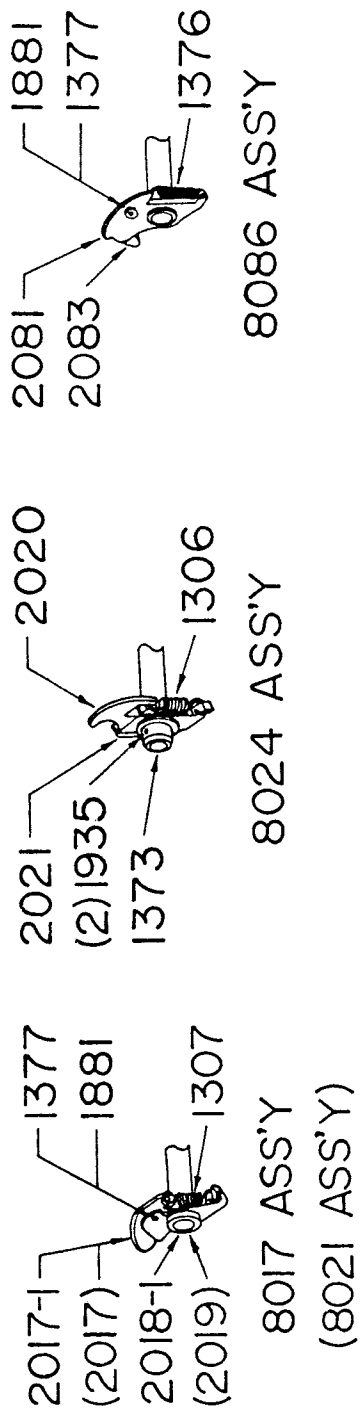
For 1099 Series:

1099-PBW-1	8068**	2400	2401	2473	2474	3062	1379	7025	1966
1099-T	8024**	2400	2401	2473	2474	3062	1379	-	-
1099-T-1	8024**	2400	2401	2473	2474	3062	1379	7025	1966
1099-WB	8017**	2400	2401	2466	2465	3062	1379	-	-
1099-WB-1	8021**	2400	2401	2466	2465	3062	1379	-	-

For 1099 Series:	**Rib Shaft Assembly	Rib	Rib Pawl	Rib Hub	Collar	Spring	Screw	Nut	For 99 Series:
60	8086	2081	2083	-	-	1376	1377	1881	6086
60	8084	2020	-	2021	1373	1306	1935	-	6024
60	8017	2017-1	-	2018-1	-	1307	1377	1881	6017
60	8021	2017	-	2019	-	1307	1377	1881	6021

*1995 Roller Screw

****In place of 1710 & 1262, use part numbers 1132 (2), 1114 (2), 1168 (2) and 7150

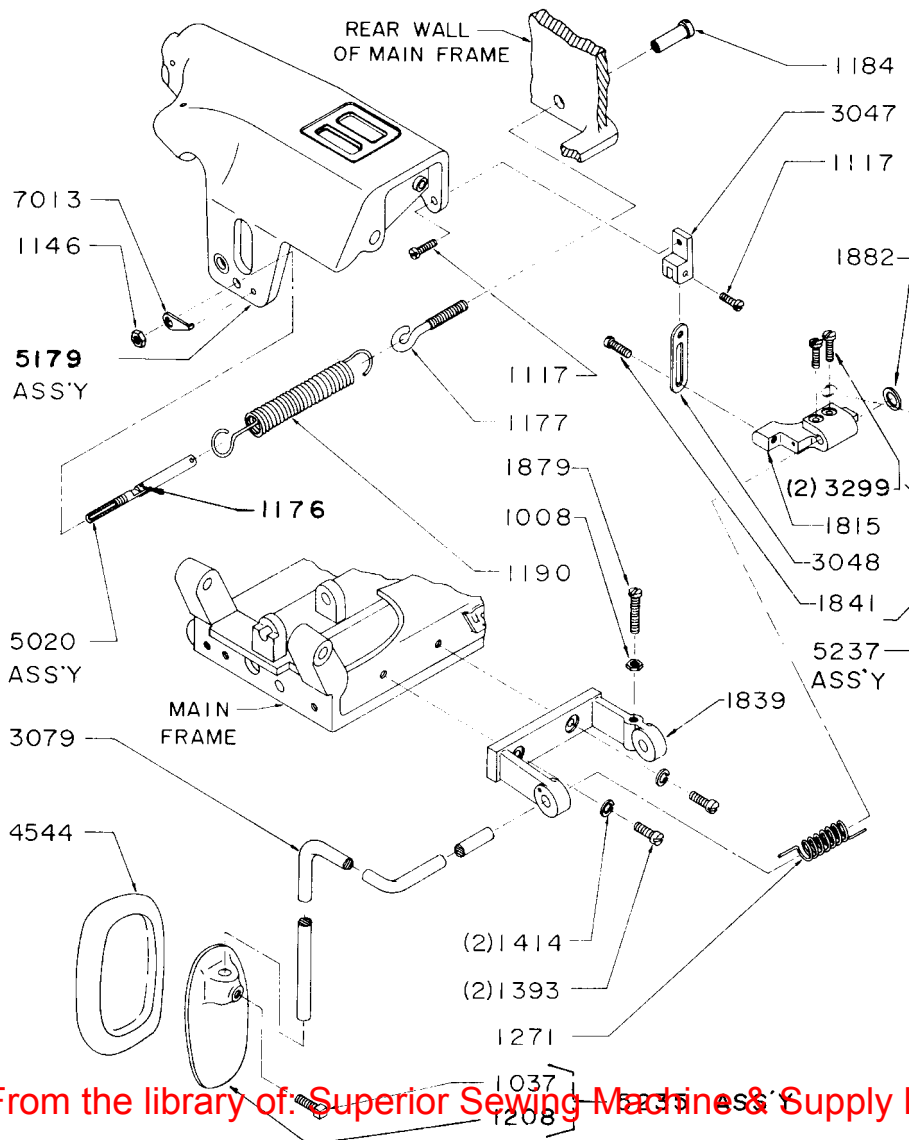


FEED FRAME GROUP I

FEED FRAME GROUP II

5020 Spring Link Assembly
 1176 Pin
 1146 Nut, Retaining
 1177 Screw Link
 1191 Main Spring
 5163 Lift Arm Assembly
 1135 Lift Arm
 1855 Screw
 1334 Hook
 1120 Screw
 1035 Screw
 1008 Nut
 3055 Collar Assembly
 1992 Set Screw
 1061 Spring

5235 Knee Pedal Assembly
 1208 Knee Pedal
 1037 Screw
 7013 Key
 5162-V Vertical Offset Rod
 1838 Nut
 4544 Pad, Pedal
 5162-H Horizontal Rod, Knee Press
 131-31 Pin
 7024 Lever
 1203 Stud (for 718)
 1028 Washer
 1007 Screw
 1066 Shaft-Feed Frame Rocker
 1202 Leather (for 718)



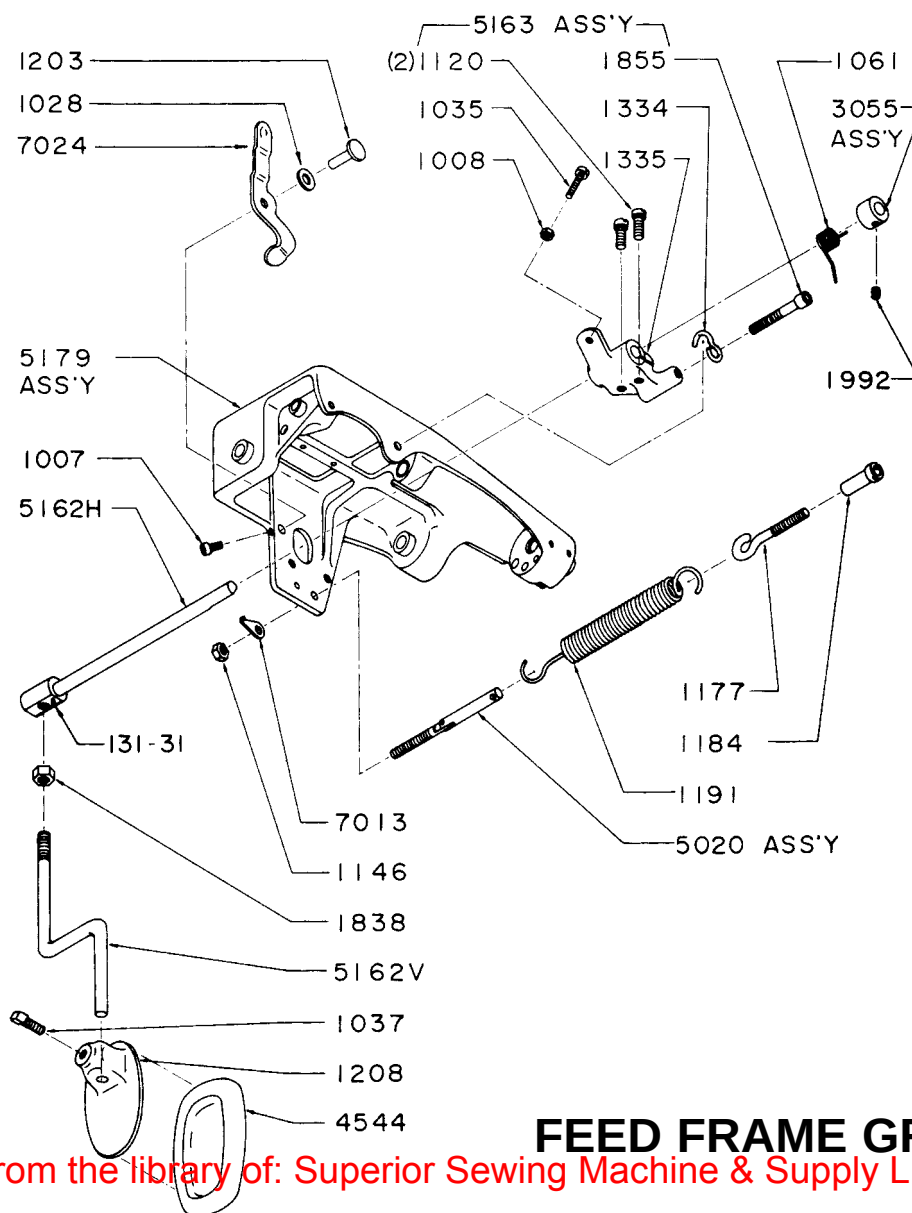
FEED FRAME GROUP II

NOTE:

7006	Swing Plate	3026	Retaining Ring
1200	Swing Bracket (718 & 99 Series)	7009	Support Bracket
1051	Screw	1228	Support Bracket (718 & 99 Series)
5015	Stop Pin Assembly	1103	Screw
1227	Stop Plate	1230	Washer, Flat
1052	Screw	1229	Washer, Lock
1053	Washer	1226	Collar Assembly
1051	Set Screw	1992	Set Screw
3016	Spring Washer		
1225	Pivot Pin		
		5251*	Complete Swing Plate Assembly

FRONT PLATE GROUP

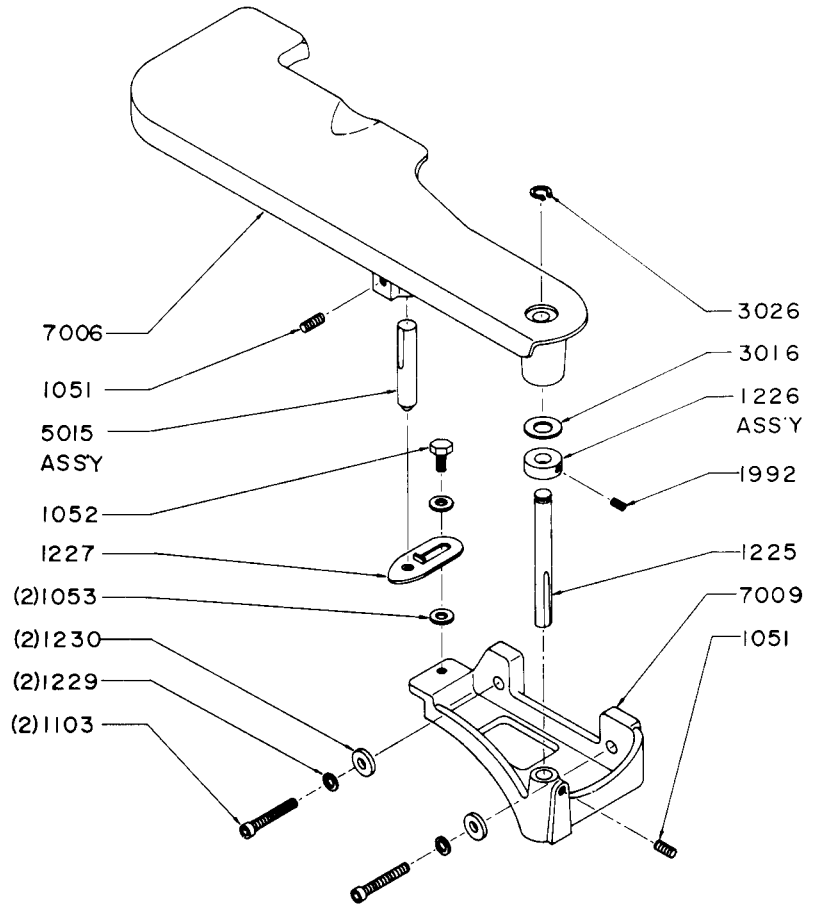
Subclasses 1118-9, 1099-9, use stationary workplate. Complete assembly number 5264.



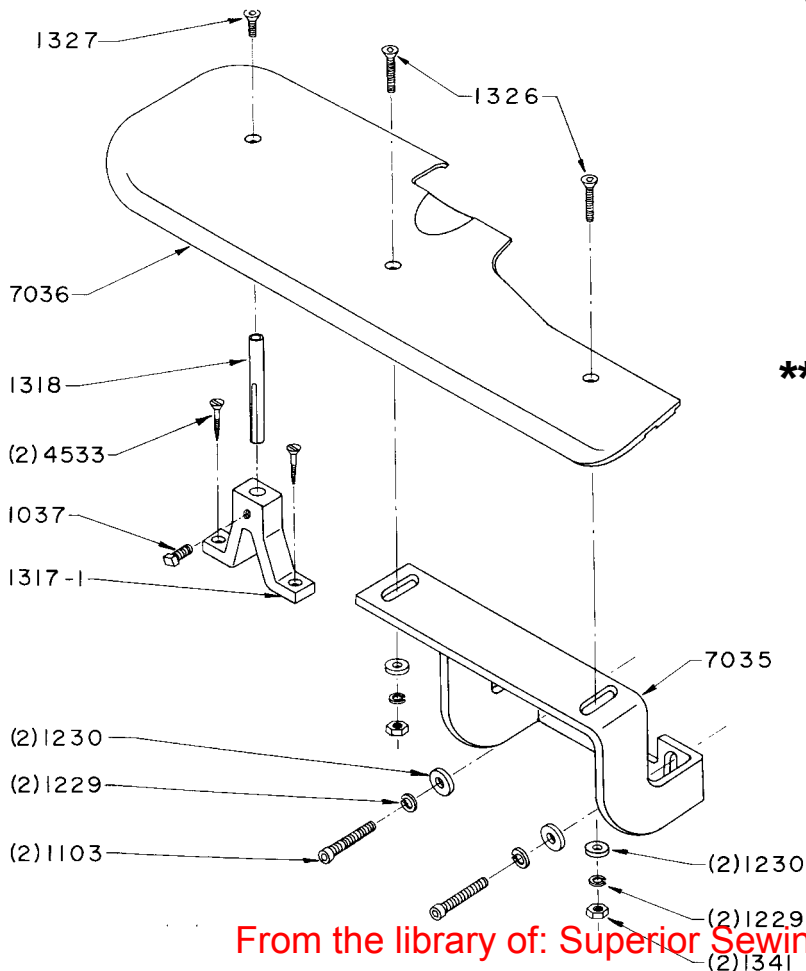
FEED FRAME GROUP II

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***COMPLETE ASSEMBLY
No. 5251
FRONT PLATE GROUP
(featured at right)**



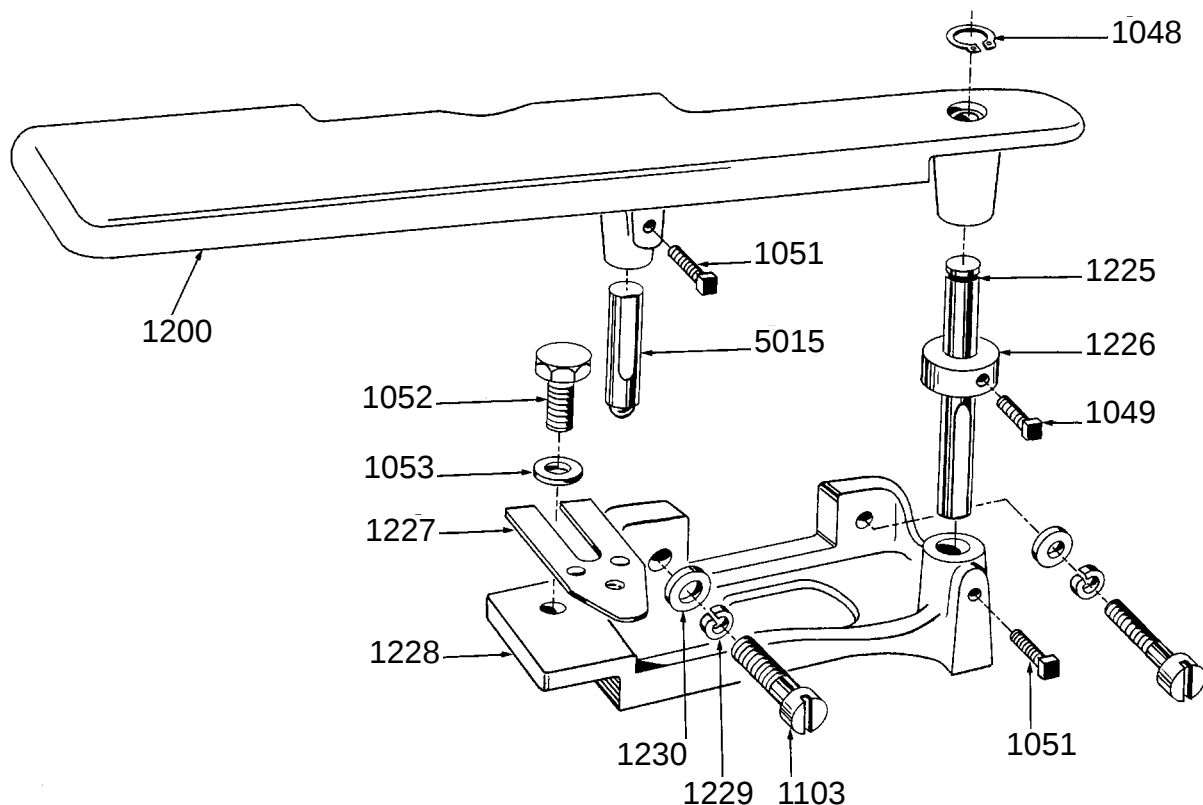
****COMPLETE ASSEMBLY
No. 5264
FRONT PLATE GROUP
(featured at left)**



FRONT PLATE GROUP FOR 718 & 99

1200*	Swing Plate	5015	Stop Pin Assembly
1225	Pivot Pin – Swing Plate	1227	Stop Plate
1048	Retaining Ring	1052	Screw – Stop Plate Attaching
1226	Collar-Swing Plate Pivot Pin	1053	Washer – Stop Plate Attaching Screw
1049	Screw-Swing Plate Pivot Pin Collar-Set	1051	Screw – Stop Pin-Lock
1228	Bracket – Swing Plate-Support	1051	Screw – Swing Plate Pivot Pin-Lock
1103	Screw-Swing Plate Support Bracket-Attaching		
1230	Washer (Flat)-Swing Plate Support Bracket Screw		
1229	Washer (Lock)-Swing Plate Support Bracket Screw		

*A smaller plate for special work such as infants' wear is available as an option. Specify Part No. 1360.



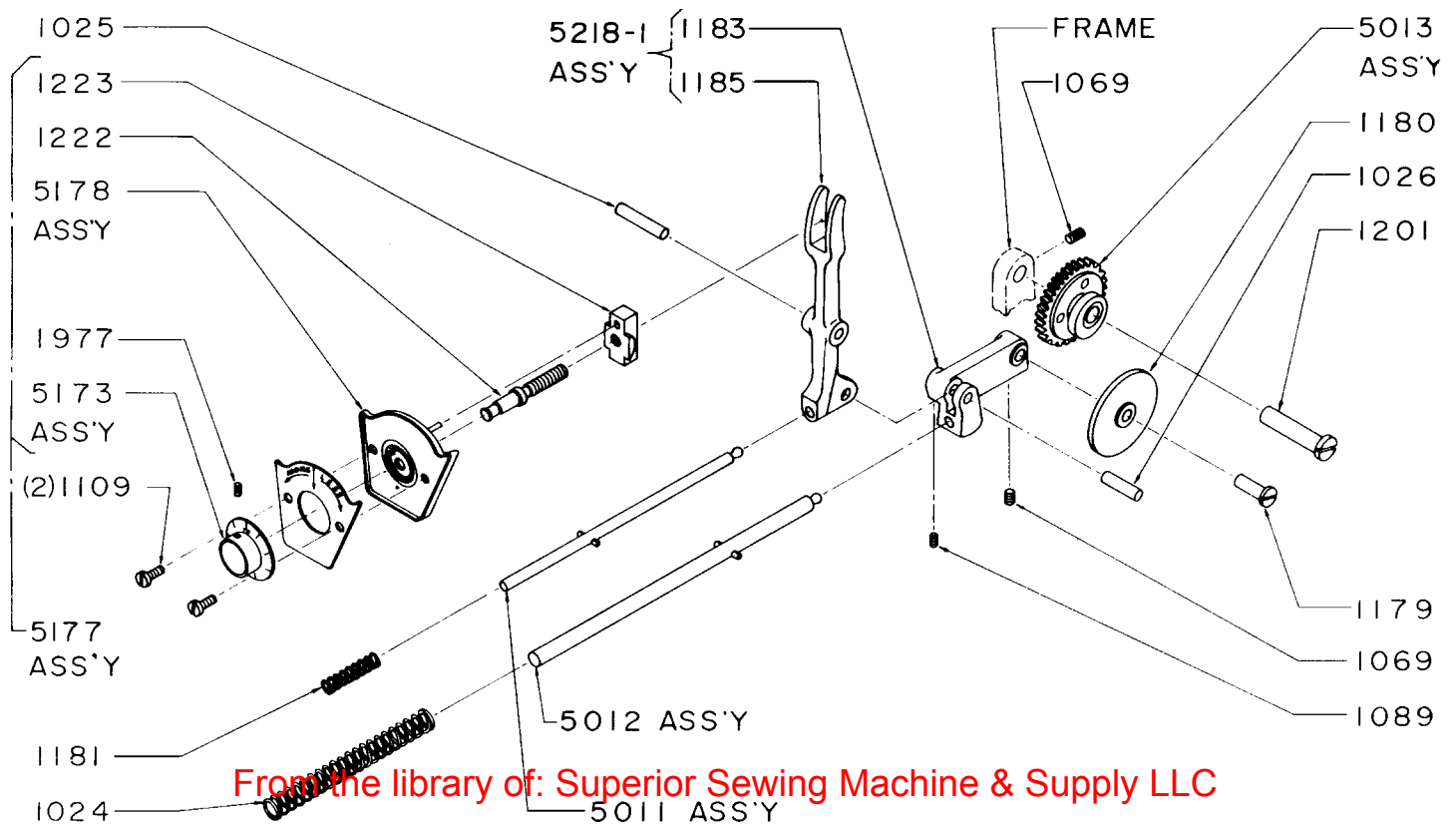
FRONT PLATE GROUP FOR 718 & 99

From the library of: Superior Sewing Machine & Supply LLC

This diagram shows the exploded view of the front cover assembly. The components are numbered as follows:

- 7: Front cover (circular plate with 'ES' and 'MOTOR' markings)
- 8: Motor housing (bottom right)
- 9: Motor shaft (long shaft with a pulley)
- 10: Pulley (circular component with 'ES' and 'MOTOR' markings)
- 11: Pulley nut (small nut)
- 12: Pulley washer (small washer)
- 13: Pulley bolt (small bolt)

REGULATING GROUP FOR 1118 & 718 SERIES



PRESSER-FOOT ASSEMBLY GROUP I FOR 718 & 99 SERIES

COMPLETE ASSEMBLY (See Table Below)

PARTIAL ASSEMBLY (See Table)

Presser Foot Assembly (**Partial**)

Consists of:

(**See Table**) Presser Foot

2900 Pin - "Chain-Off"

1866 Screw

1238 Needle Guide

1102 Screw

1933 Screw

(**See Table**) Shoe

3067 Wedge

1075 Screw

3068 Bushing, Shoe Adjustment

1133 Screw

1237 Pin

1832 Spring

1976 Set Screw

1242 Bracket

1099 Screw

2600 Guide

1079 Screw

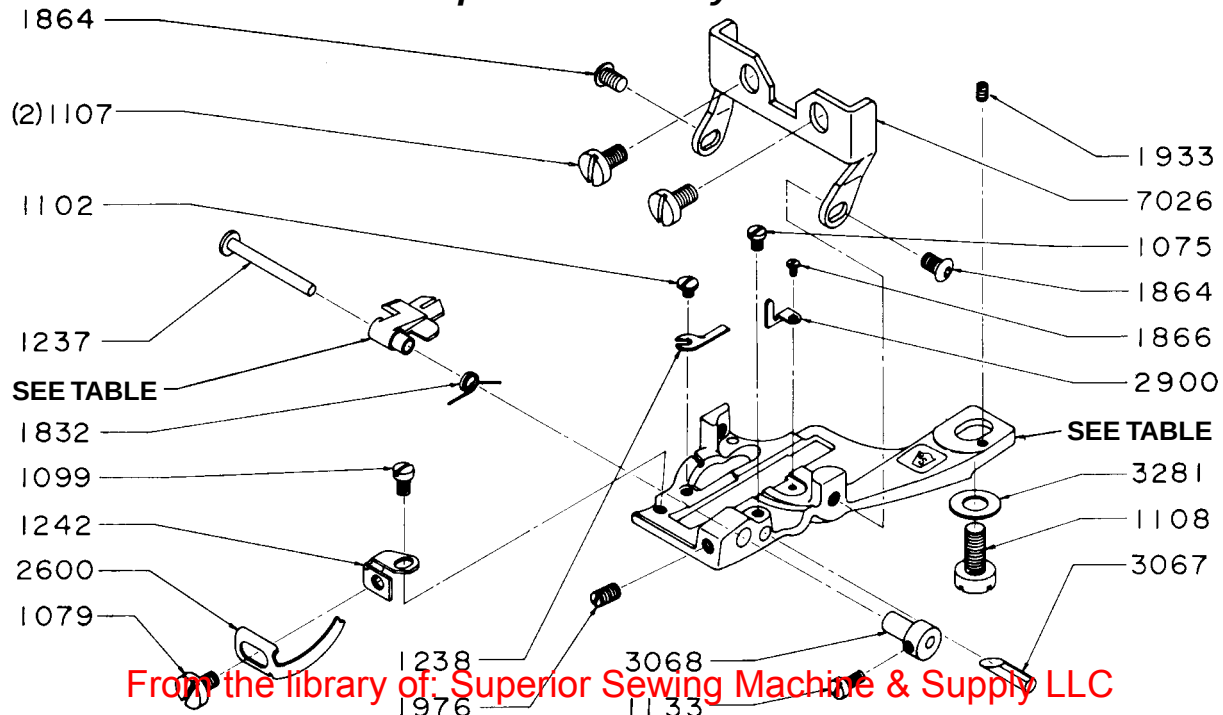
1107 Screw, Bridge Mount

7026 Bridge

TABLE				
Model	Shoe	Presser Foot	Partial Assembly	Complete Assembly
1118	2553	2351	8501	8601
1118-C	2550	2350	8500	8600
1118-K	2550	2350	8500	8600
1118-N	2554	2352	8502	8602
1118-1	2550	2350	8500	8600
1118-2	2550	2350	8500	8600
1118-9	2550	2350	8500	8600

PRESSER-FOOT ASSEMBLY GROUP I

Partial and Complete Assembly – See Table Above



PRESSER FOOT GROUP II

COMPLETE ASSEMBLY (See Table)

PARTIAL ASSEMBLY (See Table)

Presser Foot Assembly (Partial)

Consists of:

(See Table) Presser Foot

(See Table) PIN – “Chain-Off”

1866 Screw

1238 Needle Guide

1102 Screw

1933 Screw

(See Table) Shoe

1308

Screw

1075

Screw

1133

Screw

(See Table) Pin

(See Table) Bracket

1099

Screw

1079

Screw

7026

Bridge

1099

Screw

1372

Spring

1305

Spring

3067

Wedge

(See Table) Bushing, Shoe Adjustment

3025

Spring

1976

Set Screw

(See Table) Guide

1107

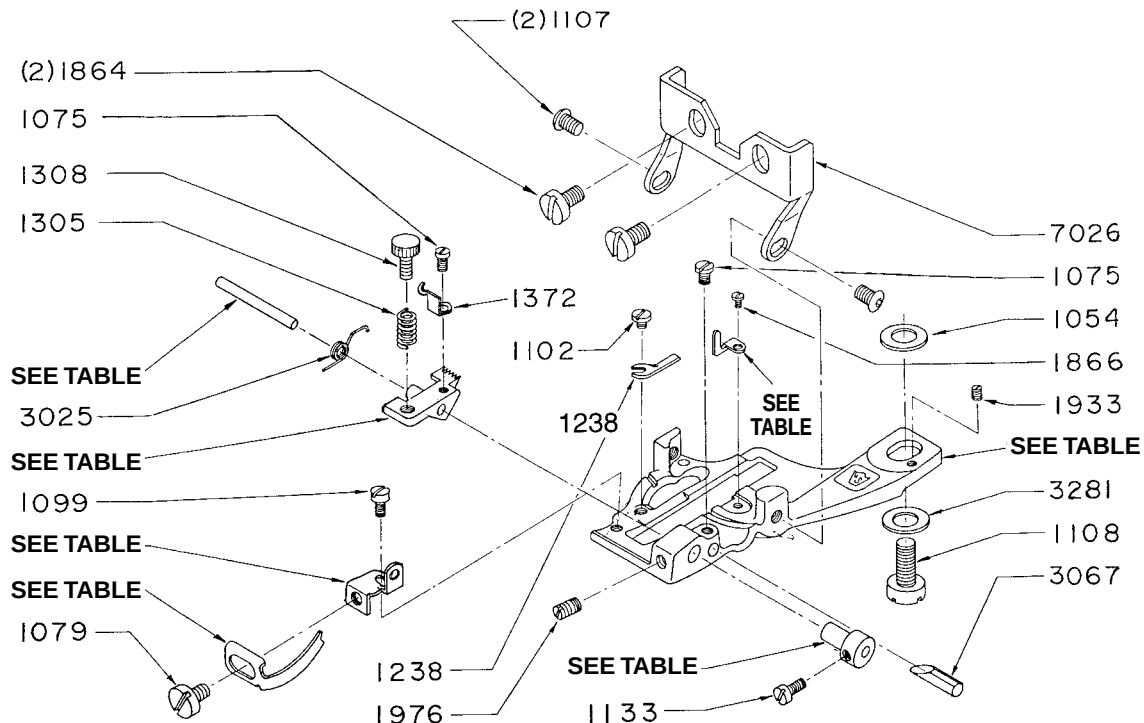
Screw, Bridge Mount

1864

Screw

TABLE

Model	Shoe	Shoe Assembly	Anchor	Shoe Pin	Bushing	Guide	Chain-Off Pin	Presser Foot	Partial Assembly	Complete Assembly
1099-CS-1-HH	2540	5215	3024-1	3294	7210	2606	1831	2373	8503	8603
B1099-CS-1-HH	2541	5216	3024-1	3294	7210	2606	1831	2373	8503	8616
F1099-CS-1-HH	2540	5215	3024-1	3294	7210	2606	1831	2373	8503	8603
S1099-CS-1-HH	2541	5216	3024-1	3294	7210	2606	1831	2373	8503	8616
1099PBW-1	2521-1	5078-1	3024-1	3294	7210	2606	1831	2359	8509	8618
1099T	2511	5074-1	Fitted 1418-B	3294	7210	—	2900	2358	8508	8619
1099-T-1	2521	5078	3024-1	3294	7210	2606	2900	2359	8509	8620
1099-WB	2510	5064	Bracket 1242	1237	3068-1	2606	2900	2352	8502	8621
1099-WB-1	2517	5077	3024	3294	3068-1	2606	2900	2350	8500	8617



PRESSER FOOT ASSEMBLY GROUP I

From the library of: Superior Sewing Machine & Supply LLC
Partial and Complete Assembly – See table above

This parts list is the same as the parts list for the basic Model 99-BS with the following deletions and additions:

	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100	101	102	103	104	105	106	107	108	109	110	111	112	113	114	115	116	117	118	119	120	121	122	123	124	125	126	127	128	129	130	131	132	133	134	135	136	137	138	139	140	141	142	143	144	145	146	147	148	149	150	151	152	153	154	155	156	157	158	159	160	161	162	163	164	165	166	167	168	169	170	171	172	173	174	175	176	177	178	179	180	181	182	183	184	185	186	187	188	189	190	191	192	193	194	195	196	197	198	199	200	201	202	203	204	205	206	207	208	209	210	211	212	213	214	215	216	217	218	219	220	221	222	223	224	225	226	227	228	229	230	231	232	233	234	235	236	237	238	239	240	241	242	243	244	245	246	247	248	249	250	251	252	253	254	255	256	257	258	259	260	261	262	263	264	265	266	267	268	269	270	271	272	273	274	275	276	277	278	279	280	281	282	283	284	285	286	287	288	289	290	291	292	293	294	295	296	297	298	299	300	301	302	303	304	305	306	307	308	309	310	311	312	313	314	315	316	317	318	319	320	321	322	323	324	325	326	327	328	329	330	331	332	333	334	335	336	337	338	339	340	341	342	343	344	345	346	347	348	349	350	351	352	353	354	355	356	357	358	359	360	361	362	363	364	365	366	367	368	369	370	371	372	373	374	375	376	377	378	379	380	381	382	383	384	385	386	387	388	389	390	391	392	393	394	395	396	397	398	399	400	401	402	403	404	405	406	407	408	409	410	411	412	413	414	415	416	417	418	419	420	421	422	423	424	425	426	427	428	429	430	431	432	433	434	435	436	437	438	439	440	441	442	443	444	445	446	447	448	449	450	451	452	453	454	455	456	457	458	459	460	461	462	463	464	465	466	467	468	469	470	471	472	473	474	475	476	477	478	479	480	481	482	483	484	485	486	487	488	489	490	491	492	493	494	495	496	497	498	499	500	501	502	503	504	505	506	507	508	509	510	511	512	513	514	515	516	517	518	519	520	521	522	523	52
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**SPECIFY
AS
REQUIRED**

**SPECIFY
SIZE AS
REQUESTED**

This parts list is the same as the parts list for the basic Model 99-BS with the following deletions and additions:

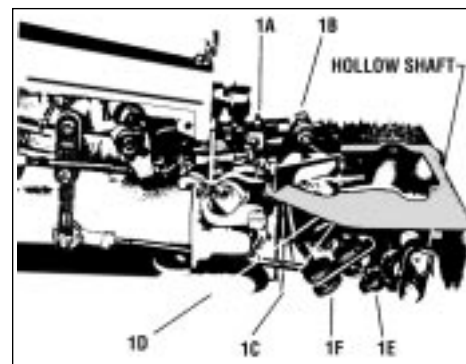
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PARTS FOR U.S. AUTOMATIC BELT UNIT

Reference number refers to the part illustrated on page 21.

Ref. No.	Description	Part Number	Ref. No.	Description	Part Number
1.	Screw for 200 & 224	.203-A1	40.	Upper Knife Right	.1348
2.	Retainer Plate (Feed Bar)	.201-AZ	41.	Upper Knife Left	.1349
3.	Spring Tension Feed Bar	.201A	42.	Knife Carrier Support Right	.210RS
4.	Rear Top Feed Bracket	.200	43.	Screw for 225 & 210RS	.214SS
5.	Top Feed Bracket Screw	.1101	44.	Hex Head Cap for 210RS	
6.	Shoulder Screw for 200 & 201	200-2A		& 207ANN	.207ANS
7.	Nut (Top Feed & Front Feed Screws)	.201-IN	45.	Knife Carrier Support Left	.210LS
8.	Front Feed Screw Set	.201-1S	46.	Screw for 210-LS & 212-C	.212-2S
9.	Pan Head Screw (Top Feed Bracket)	.201-S	47.	Washer for 221	.1053
10.	Front Top Feed Bracket	.201	48.	Knife Spring	.221
11.	Front Top Feed Mounting Stud	202-1	49.	Side Clamp	.212-C
12.	Screw - Mounting (Specify Size)	217-IN	50.	Screw for 210LS	.210-RS-1
13.	Feed Brace	.202-B	51.	Secondary Stud Knife Block	.219-B
14.	Tape Guide (Filler-Buckram)	.202BSN	52.	Shaft, Knife Block	.219-A
15.	Hex Nut 9-40 for 216AR & 202-1	1701	53.	Screw eye Stud	.206-INE
16.	Carrier, Operator Lever	.215 Unit	54.	Washer for 207ANS	.207ANW
17.	Groove Pin for 230	.1663	55.	Folder Adjustable Bracket	.207-ANN
18.	10-32 Socket Set Screw for 215 Unit	.1814	56.	Adjustable Stud for 207ANN -207ANS Blk 207KN	.207 ANS
19.	10-32 Socket Head Cap Screw for 215 Unit & 210RS	.215-A2	57.	Knurled Adj. Nut for 207-ANS	.206-INE-1
20.	Top Feed (Specify Size) 5/16 - 3/8 - 7/16 - 1/2	.202A (Size)	58.	Rod End Shoulder Screws	.216-AR
21.	Screw Folder Mounting	.217H	59.	Feld Washer for 216-AR	.222A
22.	Folder (Specify Size) 5/16 - 3/8 - 7/16 - 1/2 also Opening ABC	.207 (Size)	60.	Rod End Bearing R.H. THD	.216B
23.	Bushing for 207BNF	.207-B-1	61.	Knife Shaft Lever	.214-C
24.	Folder Adjustable Block	.207BNF	62.	Set Screw for P/N 214-C	.1331
25.	Eye Screw for 207BNF	.207BFS	63.	Tie Rod Nut for 216-B	.1008
26.	Spring for Folder Block	.1171	64.	Tie Rod (Specify machine size)	.216
27.	Knife Clamp Right	.211-R	65.	Tie Rod Nut L.H. for 216-A	.216-ILN
28.	Knife Clamp Left	.211-L	66.	Rod End Bearing	.216-A
29.	Lower Knife Right	.1351	67.	Tie Rod Shield Unit	.217A-B Unit
30.	Lower Knife Left	.1352	68.	Screw for 217A-B 7NIT & 228	228SNP
31.	Bushing for 206 Block	.206B	69.	Support Shim BLP Frame	.230-1
32.	Knife Block (Specify Size) 5/16 - 3/8 - 7/16 - 1/2	.206 (Size)	70.	Flat Washer Support Shim	.1054
33.	Socket Cap Screw for 206 Knife Block	.231	71.	Screw BLP Frame Mounting	.10014
34.	Socket Set Screw for 206 Knife Block	.206SS	72.	Main Frame	.225
35.	Knife Clamp Screw (Specify Size) for 5/16 - 3/8	.211-1	73.	Chip Guard Right	.224
	for 7/16 - 1/2	.211-2	74.	Support Plate for 225	.230
36.	Screw for 210 NR & 210 NL	.216-S1	75.	Upper Chip Guard Right (Specify size) 5/16" & 3/8", 7/16", 1/2"	.204ANS
37.	Screw Upper Knife Clamp	.209-1	76.	I.D. Plate Trimmer Main Frame	200-ID
38.	Knife Carrier Right	.210-NR	77.	Lower Guard Plate Right	.228
39.	Knife Carrier Left	.210-L	78.	Lower Guard Plate Left	.203A
			79.	Screw Mounting 203A	.216-S
			80.	Lower Guard Plate Left 227, 227-1	.227
			81.	Screw Work Plate	.203NES
			82.	Work Plate Shield (Specify size) 5/16", 3/8", 7/16", 1/2"	.204NE Size
			83.	Work Plate	.203NEB
			84.	Oil Cup	.222



INSTRUCTIONS FOR SETTING FEEDER & KNIVES

1A – Top Auxiliary Feeder Adjusting Screws. Loosen nut and turn screw to adjust depth of feeder. **Caution:** Don't set too low as it will cause Feed Lever wear. Depth of Feeder should be set to hold two (2) ply of goods lightly. Auxiliary Feeder should be heeled so that point of Feeder is higher. This will allow Folder to rise when overlap goes through.

1B – Adjustable screw for positioning and centering feeder.

1C – For removing lower knives when replacing, set edge of knives even with folder.

1D – Screws (#209-1) for removing and adjusting top knives.

1E – Screw adjustment for raising and lowering folder.

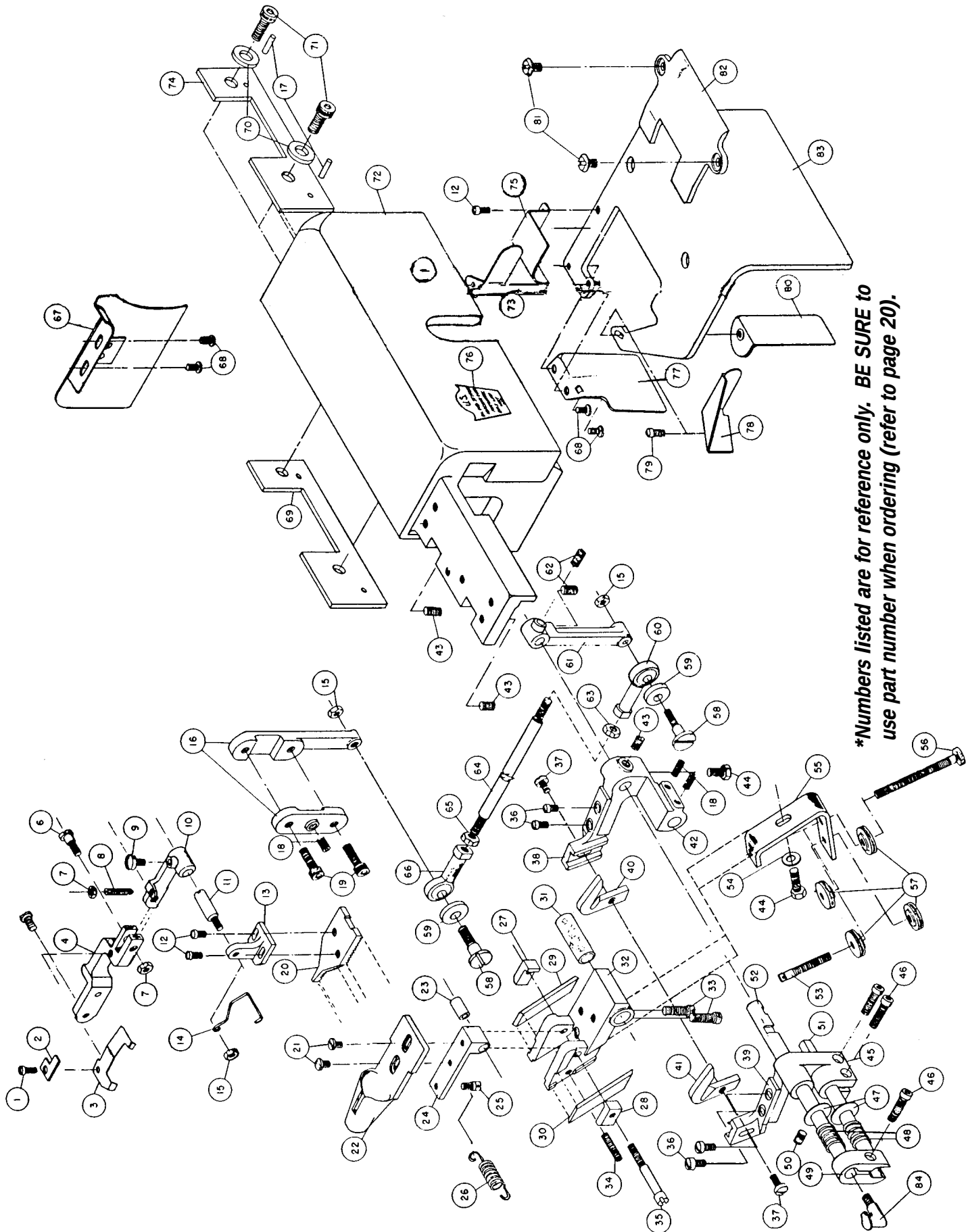
Caution: Don't set set folder too low as rib will cause wear.

1F – Folder pressure adjustment screw.

CAUTION:

1. Machine is not too exceed 2000 RPM.
2. Motor must be 1725 RPM (2 1/2" Pulley).
3. Oil frequently – Add a few drops of oil between knives daily.
4. Stitch length should not be changed as it will affect trimmer.

PARTS FOR U.S. AUTOMATIC BELT UNIT



USE ONLY GENUINE U.S. PARTS TO PROTECT YOUR U.S. BELT LOOP MACHINE AND CUTTER ATTACHMENT